



42 _W

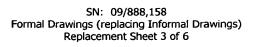
Data	<u>46</u>
Function Code	<u>40</u>
Device ID	<u>44</u>

Fig. 2A

40 🔪

<u>74</u>
<u>70</u>
<u>68</u>
<u>66</u>
<u>64</u>
<u>62</u>
<u>60</u>
<u>58</u>
<u>56</u>
<u>54</u>
<u>52</u>
<u>50</u>
<u>72</u>

Fig. 2B





140

Error Check	174
*	1/7
*	
*	
Next Function Co	de
*	
*	r
*	
*	
*	
Next Function Co *	ae
*	
*	
Read/Write Data	<u>170</u>
Number Low Bytes	<u> 168</u>
Number High Bytes	<u> 166</u>
Starting Low Address	<u> 164</u>
Starting High Address	<u> 162</u>
Sub-Index	<u> 160</u>
Index Low	<u> 158</u>
Index High	<u> 156</u>
Node ID	<u>154</u>
Extend Bit	<u>152</u>
Reference Type	<u>150</u>
Function Code	
Reserved Byte	
Function Code "41"	
Slave ID	<u>172</u>

Fig. 2C



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240、

Error Check	274	
	*	
	*	
	*	ı
Next Fu	nction Code	
	*	
	*	
	*	
	*	
	*	1
	*	
	*	
	*	
	*	
	*	
	*	
	*	i
	*	
Next Fur	nction Code	
	*	
	*	
	*	
Slave ID	<u>272</u>	

Fig. 2D

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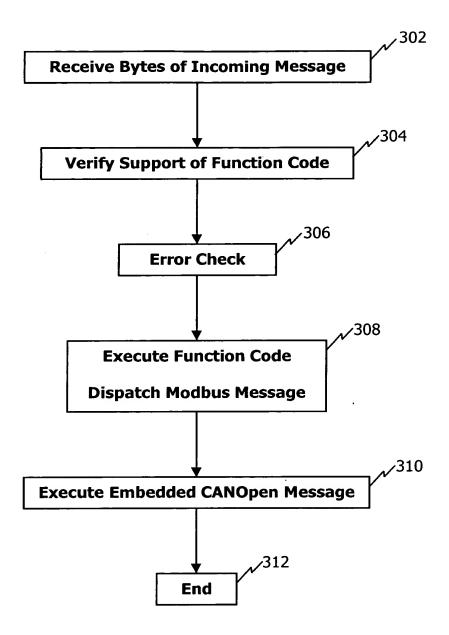


Fig. 3



Modbus function code	Sub- function or sub-index	Command
3		Read 4x registers
4		Read 3x registers
16		Write 4x registers
22		Mask write
23	-	Combination 4x read/write
43		Read Object Dictionary entries
43		Write Object Dictionary entries
43	1	COMS-Reset_req
43	2	Start_BootUpAuto_req
43	3	Command not used
43	4	Run_Network_req
43	5	Stop_Network_req
43		Store_Config_req
43	7	Store_Config_Sim_req
43	8	Restore_Config _req
43	9	Request mastery over PI output data for AI-config-tool
43	10	Release mastery over PI output data for AI-config-tool
43	11	Request mastery over application parameter area for AI-config-tool
43	12	Release mastery over application parameter area for AI-config-tool
43	13	Save password for access via config port
43	14	Set FBC into protected mode
43	15	Set FBC into edit mode (= leave protected mode)
125		Flash programming commands
125	1	Read hardware identification
125	2	Not supported
125		Not supported
125		Confirm mode
125	5	Enter kernel mode
125	6	Exit kernel mode
125	7	Fill flash memory
125	8	Program flash memory
125	9	Read flash memory
126		Programming commands
126	1	Stop
126	2	Start